

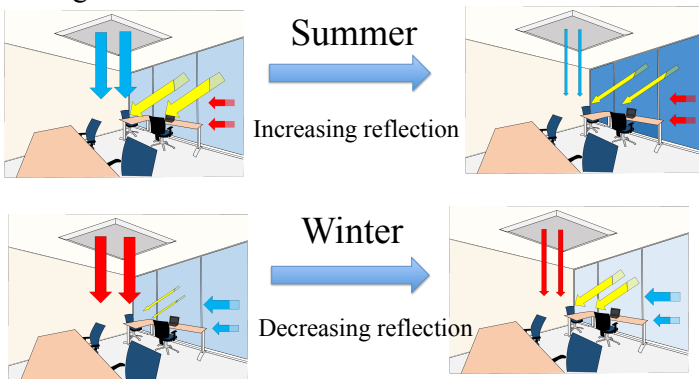
# Electrostatic Roll-up Blind Array for Building Energy Management Systems

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Active windows efficiently suppress the energy consumption of building by controlling incoming sunlight. We investigated a use of roll-up shutters for reconfigurable windows. Roll-up shutter automatically tilt up from the substrate by the built-in stress due to the difference of coefficient of thermal expansion coefficients between two materials for a unimorph structure. Process and structures are compatible with the typical TFT technology used in the liquid crystal displays.

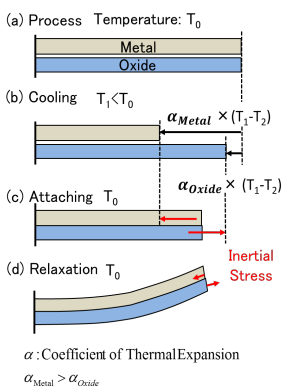
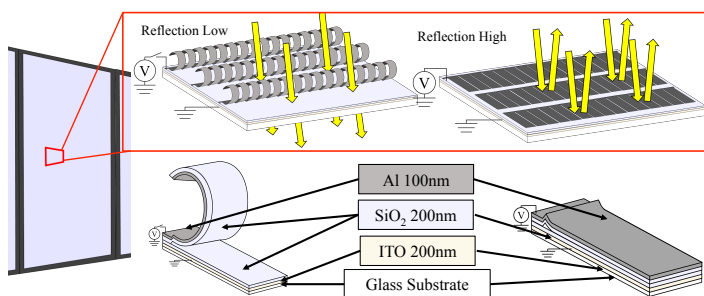
## Active Window

Active windows efficiently suppress the energy consumption of house by controlling the incoming sunlight.



## Micro Roll-up Blind Array

Micro Roll-up Blind Array can realize active windows. Normally, Reflection of active windows is low because the blinds are opened by the built-in stress. When a voltage is applied between Al and ITO, reflection becomes high because of the shiny Al surface covering the entire surface of the substrate.

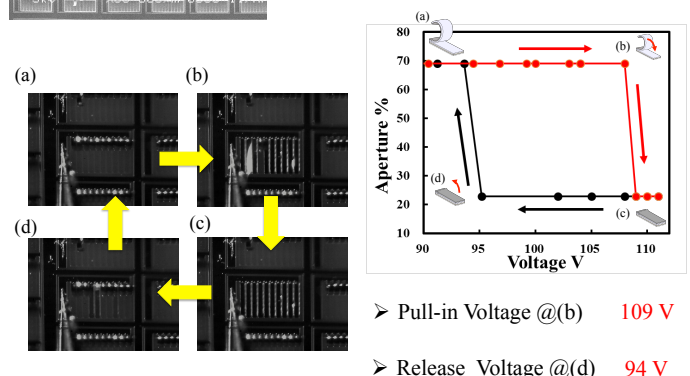
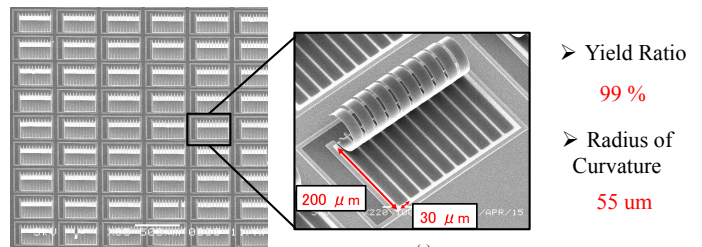


- The unimorph structure composed of two materials has residual stress when cooled down from the process temperature to the operation room temperature.
- The unimorph structure was curled up due to the residual stress, when no voltage is applied.

## Fabrication

- (a) Lithography
  - (b) Al and SiO<sub>2</sub> sputtering (180°C)
  - (c) Etching Al and SiO<sub>2</sub>
  - (d) O<sub>2</sub> Ashing (20°C)
- Silicon Oxide and aluminum layers are formed at a high temperature (180 °C) by sputtering.  
 ➤ The blind is automatically bent up when photoresist as a sacrificial layer is removed by O<sub>2</sub> ashing, because the device temperature is lower than 180 °C.  
 ➤ The process and structures are compatible with the typical TFT technology used in the liquid crystal displays.

## Result



## Future Work

The process and structures are compatible with the typical TFT technology used in the liquid crystal displays. We will develop a MEMS blind array on a TFT substrate for random access control.

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